

Ship March 18

Work Order ID 56878

March 11, 2010 2:57:54 PM



Page 1

Item ID: D412-761-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Full Vertical Reference Door, LH(plus wiring harness)

Start Date: 3/11/10

Start Qty: 1.00



Cust Item ID:

Required Date: 3/17/10

Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D412-761-041 CHG001

8/10/03/17

8/10/03/17 BG 10/03/17

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

8/10/03/17 ①

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/03/17

④

Work Order ID 56878

March 11, 2010 2:57:54 PM



Page 2

Item ID: D412-761-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Full Vertical Reference Door, LH(plus wiring harness)

Start Date: 3/11/10

Start Qty: 1.00



Required Date: 3/17/10

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-761-041

Location:

PPP Rev: *DRAFT**Comp 3/17 ①*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/03/17 HJ**W 10-03-17*

Picklist Print

March 11, 2010 2:57:53 PM

Page 1

Work Order ID: 56878

Parent Item: D412-761-041

Parent Item Name: Full Vertical Reference Door, LH (plus wiring harness)

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 3/11/10

Required Date: 3/17/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-761-045 Large Bubble Window, LH		Manufactured	No			110	Each	3.0000	1.0000			



@ CH67001

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG	3	
	3	
54793		

D412-761-047 Door Mounted Instrument Panel	Manufactured	No				110	Each	5.0000	1.0000			
---	--------------	----	--	--	--	-----	------	--------	--------	--	--	--



@ CH67001

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG	5	
53121	1	
54795	2	
55906	2	

D412-761-049 Armrest	Manufactured	No				110	Each	1.0000	1.0000			
-------------------------	--------------	----	--	--	--	-----	------	--------	--------	--	--	--



@ CH67002

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1	
53117	1	

54793

10-3-17 sf

53117

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
		1			D3702-1	FORWARD DOUBLER
		1			D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
		1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		1			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1			D3802-1-135	SEAL
		1			DT9458	CUTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1			MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
			1		D3705-041	INSTRUMENT PANEL ASSEMBLY
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
			1		MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries